

Dynasonics | Portable Non-Invasive Ultrasonic **Flow Meter**

DXN-5P



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SCOPE OF THIS MANUAL

This manual is intended to help you get the DXN-5P meter up and running quickly.

Read this manual carefully before attempting any installation or operation. Keep the manual accessible for future reference. Refer to the transducer manuals for installation and location of the transducers.

Typographic Conventions

- In step-by-step instructions, **bold** text indicates items on the screen you need to select or act upon.
 Example: Click the **Setup** menu.
- Names of parameters, options, boxes, columns and fields are *italicized*. Example: The value displays in the *Status* field.
- Messages and special markings are shown in quotation marks.
 Example: "Error" displays in the title bar.
- In most cases, software screen text appears in the manual as it does on the screen. For example, if a word is capitalized on the screen, it is capitalized when referred to in the manual.

UNPACKING AND INSPECTION

Upon opening the shipping container, visually inspect the product and applicable accessories for any physical damage such as scratches, loose or broken parts, or any other sign of damage that may have occurred during shipment.

NOTE: If damage is found, request an inspection by the carrier's agent within 48 hours of delivery and file a claim with the carrier. A claim for equipment damage in transit is the sole responsibility of the purchaser.

SAFETY

Terminology and Symbols

▲ DANGER

Indicates a hazardous situation, which, if not avoided, will result in death or serious personal injury.

WARNING

Indicates a hazardous situation, which, if not avoided, could result in death or serious personal injury.

ACAUTION

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate personal injury or damage to property.

Considerations

- The installation of the DXN-5P meter must comply with all applicable federal, state, and local rules, regulations and codes.
- Do not use sharp objects when operating the device (such as using a pen to press buttons on the keypad).
- When the DXN-5P meter is a part of a system, it is configured in a fail-safe operation so that if the handheld signal is compromised, the DXN-5P meter will not cause harm to the system.

IMPORTANT

Not following instructions properly may impair safety of equipment and/or personnel.

Battery Care

- The handheld should be turned off while charging to reduce the likelihood of overheating.
- Charge at ambient temperature $32...104^\circ$ F $(0...40^\circ$ C).
- Lithium-ion batteries do not need to be fully charged. A partial charge is better.
- Discontinue using charger and/or battery if the battery gets excessively warm.
- Before prolonged storage, charge the battery to about 50%.
- · Battery charging is disabled if the internal temperature is too high and the handheld is externally powered.

INTRODUCTION

A WARNING

THIS EQUIPMENT INCLUDES SOME EXTERNAL NON-METALLIC PARTS. THE USER SHALL THEREFORE ENSURE THAT THE EQUIPMENT IS NOT INSTALLED IN A LOCATION WHERE IT MAY BE SUBJECTED TO EXTERNAL CONDITIONS (SUCH AS HIGH-PRESSURE STEAM) WHICH MIGHT CAUSE A BUILD-UP OF ELECTROSTATIC CHARGES ON NON-CONDUCTING SURFACES. ADDITIONALLY, CLEANING OF THE EQUIPMENT SHOULD BE DONE ONLY WITH A DAMP CLOTH.

The DXN-5P portable non-invasive ultrasonic flow meter measures flow using clamp-on transducers (sensors) that mount to the outside of the pipe. The kit comes with different options of transducers for different pipe sizes and conditions, clamp-on temperature sensors and wall thickness gauge.

Ultrasound can be used to measure flow in two ways: transit time for clean fluids and Doppler for fluids with particles or gas bubbles. A hybrid ultrasonic flow meter automatically switches the flow reading between transit time and Doppler based on the fluid conditions. Monitoring both the transit time signal and the Doppler signal can help with diagnosing whether air, sand or debris is in the pipe.

Transit time measures the time difference between the travel time of an ultrasound wave going with the fluid flow and against the fluid flow. The time difference is used to calculate the velocity of the fluid traveling in a closed-pipe system. The transducers used in transit time measurements operate alternately as transmitters and receivers. Meter measurements are bi-directional and are most effective for fluids that have low concentrations of suspended solids and are sonically conductive.

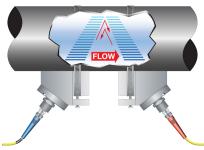


Figure 1: Transit time operation

Doppler method measures flow by reading the frequency shift reflected from particles or gas bubbles in the fluid. For example, the faster particles are moving towards the transducers, the higher the frequency of the reflected ultrasonic wave. Doppler measurements are bi-directional and are most effective for fluids that have suspended solids or gases.

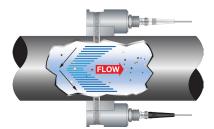


Figure 2: Doppler operation

Both transit time and Doppler methods calculate the flow rate from the velocity and inner diameter of the pipe.

An ultrasonic energy meter equipped with heat flow capabilities measures the rate and quantity of heat delivered or removed from devices such as heat exchangers. By measuring the volumetric flow rate of the heat exchanger liquid, the temperature at the inlet pipe and the temperature at the outlet pipe, the energy usage can be calculated.

By applying a scaling factor, this heat flow measurement can be expressed in various units (Btu, Watts, Joules, Kilowatts and others).

An ultrasonic mass meter calculates mass flow rate from the fluid temperature and the flow rate.

METER INSTALLATION

Overview

Each of the installation steps that follow is explained in detail on *page 7* through *page 11*. The actual installation procedures differ slightly, depending on whether the transducers are *fixed* or *adjustable*.

- 1. Charge battery in the handheld to at least 50% before using the handheld.
- 2. Turn on the handheld.
- 3. Set up the meter by selecting the site or by selecting the transmission path, fluid and pipe properties.
- 4. Install the transducers on the pipe. Use the SPACING value to determine the distance between the transducers.
- 5. Connect the transducers cables to the handheld.
- 6. Program any other parameters, such as units or data logging settings.

Installation Considerations

Place the handheld in a location

- where little vibration exists.
- · that is protected from corrosive fluids.
- that is within the handheld's ambient temperature limits:
 -4...131° F (-20...55° C); relative humidity 0...85%, non-condensing; altitude 2000 m max.
- · that is out of direct sunlight. Direct sunlight may increase handheld temperature above the maximum limit.

Equipment Required

- User manual for transducers
- The kit includes cables, couplant and straps for the transducers. Replacements are available.

Installing the Transducers and RTDs

Choose whether to use transit time transducers for clean liquids, Doppler for liquids with large particles or bubbles, or both for the meter to automatically detect which transducers have a better signal (hybrid mode). In the *QUICK START* menu on the handheld or the *Start* menu in SoloCUE, enter all the parameters listed. For transit time transducers, view *SPACING* for the distance between the two transducers. See *SETUP* > *METER* for more descriptions of the parameters. See the user manual for your specific transducers or RTDs for installation instructions.

After installing the transducers on the pipe, connect the transducers to the handheld using the matching cables provided. Transducers and cables are marked with either Transit Time or Doppler.

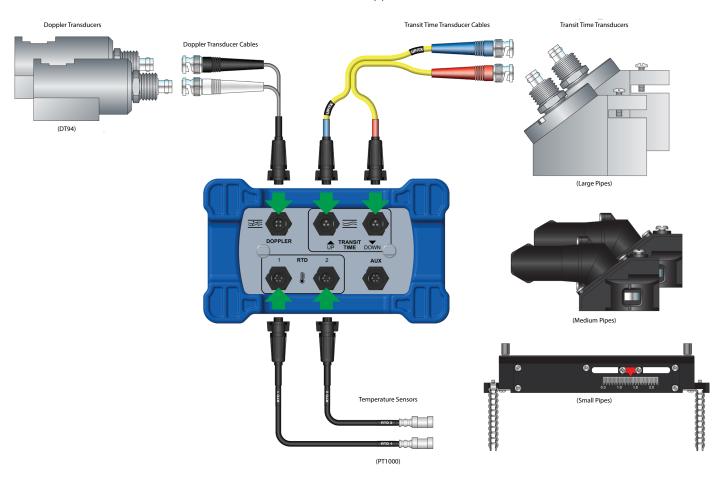


Figure 3: Handheld cable connections

Power Connector

ACAUTION

ANY OTHER WIRING METHOD MAY BE UNSAFE OR CAUSE IMPROPER OPERATION OF THE HANDHELD. USE ONLY AN ADEOUATELY-RATED CORD WHEN REPLACING THE DETACHABLE MAINS SUPPLY CORD.

NOTE: This handheld requires clean electrical line power. Do not operate this handheld on circuits with noisy components (such as fluorescent lights, relays, compressors, or variable frequency drives). Do not use step-down transformers from high voltage, high amperage sources. Do not to run signal wires with line power within the same wiring tray or conduit.

AC Power Adapter 100...240V AC ±10%, 50...60 Hz

ACAUTION

ANY OTHER WIRING METHOD MAY BE UNSAFE OR CAUSE IMPROPER OPERATION OF THE HANDHELD. USE ONLY AN ADEQUATELY-RATED CORD WHEN REPLACING THE DETACHABLE MAINS SUPPLY CORD.



Figure 4: AC power adapter connection

ACAUTION

USE ONLY AN ADEQUATELY-RATED CORD WHEN REPLACING THE DETACHABLE MAINS SUPPLY CORD.

9...28V DC Power

The transmitter may be operated from a 9...28V DC source, as long as the source supplies a minimum of 22 Watts of power. Connect the DC power to 9...28V DC with 20 AWG wire.

NOTE: The handheld is protected from a major catastrophe with an internal resettable 3.7 A fuse. If the fuse keeps resetting, replace the handheld or return it to the factory for repair.

When using external DC power to operate the handheld without the internal main battery or for more than 16 hours, disable the battery charging to reduce power usage, lower the internal temperature and prolong the life of the battery. Disable battery charging in the Diagnostics > Battery > Disable Charging menu.

If using an external battery, maintain the voltage and available power within the handheld specifications. External battery voltage may sag when the handheld needs additional power such as power up. If the voltage drops too much, the handheld shuts off.

IMPORTANT

A Class II DC power supply is required.

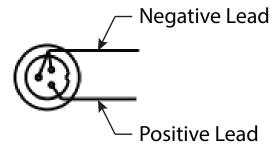


Figure 5: DC power connection

Connecting the USB Cable

Use a USB cable when connecting a computer with SoloCUE app for Windows. The USB-C port is for programming only—it is *not* for powering the handheld or charging the battery.

The handheld supports only one connection to a single device with the SoloCUE app. USB cable and Bluetooth simultaneous connection is not supported.

A WARNING

DO NOT USE THE USB PORT IN A HAZARDOUS LOCATION WHERE EXPLOSIVE GAS OR DUST IS PRESENT.

DO NOT OPEN THE HANDHELD WHILE POWERED IF WATER OR SPRAY COULD CONTACT ELECTRONICS OR INTERIOR.

- 1. Remove the cover for the USB-C port.
- 2. Connect the USB cable to the USB-C port.
- 3. Start SoloCUE app to program the handheld.
- 4. In SoloCUE for Windows, click the + icon in the Device List to connect to the handheld.
- 5. Remove the USB cable and secure the cover over the USB port.

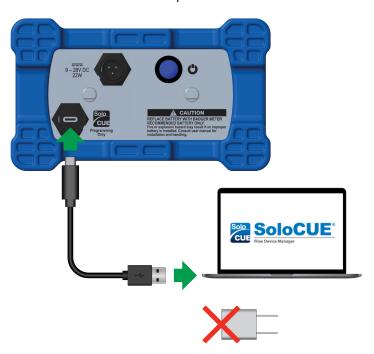


Figure 6: Connecting the USB cable

Connecting with Bluetooth

- 1. Check if Bluetooth icon is active on the handheld *Home Screen*. If the Bluetooth icon is not visible, enable Bluetooth in the SETUP > COMMUNICATIONS > BLUETOOTH menu on the handheld.
- 2. Open SoloCUE mobile app. Go to new device tab and select the handheld to pair and connect.

INITIAL METER SETUP

You can set up the meter using the DXN-5P keypad or the SoloCUE Flow Device Manager app. This document addresses procedures using the DXN-5P keypad. To use SoloCUE, see the *SoloCUE® Flow Device Manager Installation Guide* or download the app from the App Store or Google Play.

For in-depth parameter programming, see "Parameter Descriptions by Menu" on page 17.

- 1. If this is a new kit or new transducers have been added, check the calibration.
 - a. In the SETUP > METER > CALIBRATION menu, select **Field** for the Factor Mode if firmware version is prior to 02.02.480.
 - b. Enter the calibration and sensor factors from the transducers into the scale factor and sensor factor value.
- 2. Program the meter settings.
 - a. When using the keypad to set up the DXN-5P meter to measure flow, press **MENU/BACK** to enter the *Main* menu.
 - b. In the QUICK START menu:
 - Select if transit time (clean fluids), Doppler (fluids with particles or gas bubbles) or both for the meter to automatically select.
 - Select if one or more RTD temperature sensors is used.
 - Install transducer. See the transducer user manual for instructions.
- 3. Zero the meter.

NOTE: Due to different pipe characteristics, the meter must be zeroed in order to maintain accuracy. The recommended method is to stop flow and make sure there is no flow before zeroing the meter. In situations where that is not feasible, you may zero the meter while the flow is steady or enter the zero manually. Based on *ZERO MODE*, the *SET ZERO* option is selectable.

- a. If ZERO MODE is set to NO FLOW:
 - Check that the pipe is full of liquid and not flowing. Flow must be absolutely zero.
 - Securely close any valves and allow time for settling to occur.
 - Select **SET ZERO-NO FLOW** and click **OK** to set the new zero.
- b. If ZERO MODE is set to STEADY FLOW:
 - Check that the pipe is full of liquid and flowing at a steady rate.
 - Select SET ZERO-FLOW and click OK to set the new zero.
- 4. Select units.
 - a. In the SETUP > UNITS menu, select the units and format of flow rate, total and velocity.
 - a. In the SETUP > UNITS menu, select the energy rate, energy total and temperature for energy meters.
- 5. Select flow direction, low flow cutoff, and minimum and maximum flow.

OPERATION

The meter can be set up and monitor with SoloCUE Flow Device Manager app for Windows, Android, iPhone and iPad, or by using the keypad on the handheld.

Keypad Operation on the Home Screen



Figure 7: Home screen

- The MENU/BACK key enters menu structure.
- The UP ARROW and DOWN ARROW keys toggle between flow rate, flow total, velocity and flow rate with flow total.
- The LEFT ARROW and RIGHT ARROW keys have no function.
- The ENTER key has no function.

Keypad Operation in the Menu Structure



Figure 8: Menu structure

The cursor bar highlights the submenu or parameter to be viewed or edited. The scroll bar on the right indicates the relative position the cursor bar is at on the list when there are more than 4 items.

- MENU/BACK returns to parent menu (up a level). If at the Main (top level) menu, returns to the Home Screen.
- DOWN ARROW scrolls the list.
- RIGHT ARROW and ENTER have the same function in the menu structure and advance to the submenu or to read/edit a parameter.

Selecting an Option in a Parameter Selection List



Figure 9: Parameter selection list

The active option in the parameter list has a filled-in box on the left side. The scroll bar on the right indicates the relative position the cursor bar is at on the list when there are more than 4 items.

- UP ARROW and DOWN ARROW scrolls the list.
- ENTER selects the option and the box on the left side fills in to show the item is selected.
- MENU/BACK exits parameter editing and returns to the parent menu (up a level).
- LEFT ARROW and RIGHT ARROW have no function.

Entering a Number



Figure 10: Entering a number

The parameter name and current value is displayed in top portion of screen. Edit the number on the bottom right of screen.

- When the cursor highlights the whole number:
 - ♦ NUMERIC KEYS add numbers to the rightmost digit when the whole number is highlighted.
 - ♦ DELETE clears the numbers and sets the number to zero.
- When the cursor highlights only one digit:
 - ♦ *NUMERIC KEY* replaces the number.
 - ♦ DELETE switches the cursor to highlight the whole number.
- MENU/BACK exits parameter editing and returns to parent menu (up a level). The parameter remains at the value displayed in the top portion of the screen.

- UP ARROW and DOWN ARROW cycle through the numbers and other options.
- *RIGHT ARROW* moves the cursor to the right. Once it reaches the rightmost digit or a space, the cursor moves to the leftmost digit.
- LEFT ARROW moves the cursor to the left. Once it reaches the leftmost digit or a space, the cursor moves to the rightmost digit.
- ENTER accepts the value.

Entering an Alphanumeric



Figure 11: Entering an alphanumeric

The text field is displayed at the top of the screen.

- MENU/BACK exits parameter editing and returns to parent menu (up a level).
- *UP ARROW, DOWN ARROW, LEFT ARROW* and *RIGHT ARROW* move the cursor around. More letters can be selected by pressing the DOWN ARROW. The space, capitalizing up arrow and checkmark remain fixed in lower right corner of screen.
- DELETE removes the rightmost letter.
- ENTER accepts the value.
- Pressing a numeric key adds the number to the text string.
- Moving the cursor to the *Checkmark* and pressing *ENTER* accepts the text string.

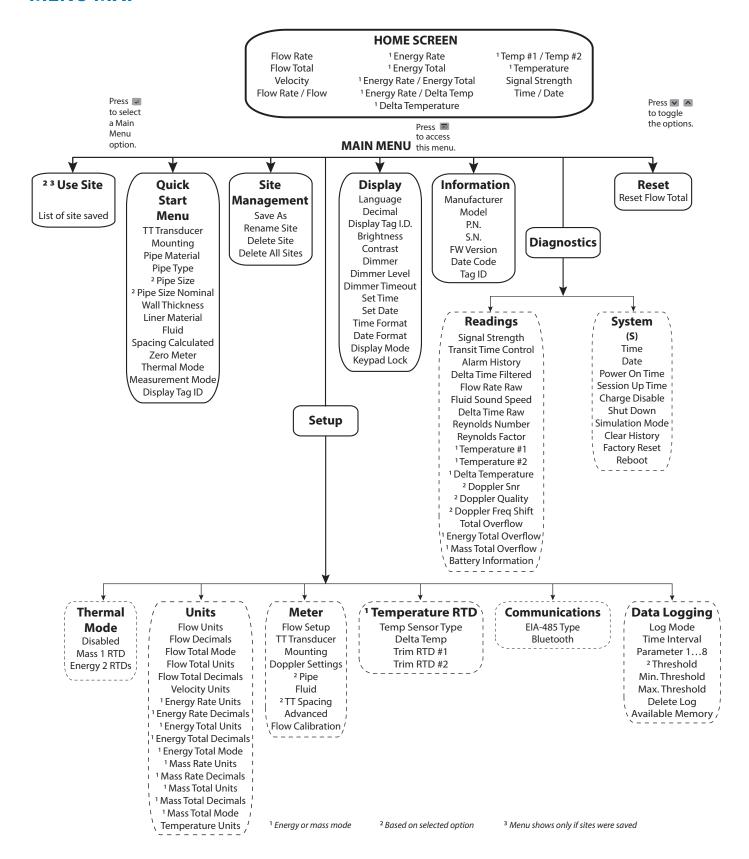
LEDs on Handheld

- Plug symbol (located on front of handheld) indicates external power supplied to handheld.
- Battery symbol (located on front of handheld) indicates the battery is charging.



Figure 12: LEDs on handheld

MENU MAP



PARAMETER DESCRIPTIONS BY MENU

Main Menu Structure

The handheld's firmware has a hierarchical menu structure. See "Menu Map" on page 16 for a visual path to the parameters. The submenus in the Main Menus used in the handheld firmware are as follows:

Menu	Function		
USE SITE	Select a Site to use for the meter. A site is a group of parameters to configure a meter.		
QUICK START	Configure all parameters for measuring flow.		
SITE MANAGEMENT	Save, rename and delete sites on the handheld memory.		
SETUP	Contains all of the configuration parameters for programming the handheld.		
DISPLAY	Configures handheld display functions.		
INFORMATION	Displays system information, such as the model number and firmware version.		
DIAGNOSTICS	Displays system status and allows you to clear the history, reset to factory defaults and reboot the system.		
RESET	Resets the flow total or unlatches alarms.		
THERMAL MODE	Select option for temperature sensor.		

The following pages define the configuration parameters located in each of the menus.

Using Sites

The meter parameters can be saved as a Site to the handheld or as a Configuration to a .sol file using the SoloCUE app. When returning to a location, the Site or Configuration can be restored to the handheld so you avoid manually entering the setup parameters.

If you plan to use the handheld without the SoloCUE app, or you do not have a dedicated laptop, mobile device or central storage location for files, then saving Sites to the handheld may be the better way to manage and access setup parameters.

If you are using the SoloCUE app and have a central storage location for files, or have a dedicated laptop or mobile device that stays with the handheld, then saving Configurations to a .sol file is recommended. A Configuration includes all the Site parameters plus diagnostics and other information. A Configuration can also be viewed offline when you are not connected to the handheld.

Quick Start

Parameter	Function	
MEASUREMENT MODE	Select TRANSIT TIME for clean liquids, DOPPLER for aerated liquids or liquids with particles or BOTH-HYBRID for the meter to automatically select the mode.	
TT TRANSDUCER	Select transducer for transit time flow measurement.	
MOUNTING	Select mounting of transit time transducer.	
PIPE MATERIAL	Select pipe material when the transducers are installed.	
PIPE TYPE	Select whether the pipe dimensions are entered in millimeters or inches, or select a North American pipe schedule.	
PIPE SIZE	Enter the outer dimensions of the pipe. A tape measure is included in the portable kit.	
PIPE SIZE NOMINAL	Select the pipe size. Parameter only shows if a North American pipe schedule is selected.	
WALL THICKNESS	Enter wall thickness of the pipe. Parameter only shows if dimensions are manually entered in millimeters or inches.	
LINER MATERIAL	Select liner material if this is a liner.	
FLUID	Select fluid in the pipe. Custom fluids can be set up using SoloCUE app.	
SPACING CALCULATED	Read the recommended spacing for mounting the transit time transducers. Refer to the transducer manual for installation instructions.	
ZERO METER	After installing the transducers and verifying the signal strength is good, stop the flow and sezero.	
THERMAL MODE	Select if any RTDs are used for calculating mass or energy.	
DISDLAVIACID	Select whether the Tag ID displays on the Home Screen.	
DISPLAY TAG ID	NOTE: Disabling the <i>DISPLAY TAG ID</i> removes the battery, lock and Bluetooth icons as well.	

Site Management

Menu	Function		
	Saves parameters as a Site to the handheld.		
SAVE AS	Enter the Site name by using numeric keypad and scrolling through the alpha characters. Select the checkmark to save the Site with name at the top of the screen. See "Entering an Alphanumeric" on page 15 for more details.		
	Rename an existing Site.		
RENAME SITE	Select the Site from the list. Change the name by using the numeric keypad and scrolling through the alpha characters. Select the checkmark to save the Site with name at the top of the screen. See <i>"Entering an Alphanumeric" on page 15</i> for more details.		
	Deletes an existing Site.		
DELETE SITE	Select the Site to delete and press ENTER ; a confirmation screen pops up. Press ENTER to delete or MENU/BACK to cancel.		
	Deletes all Sites.		
DELETE ALL SITES	Select the Site to delete and press ENTER ; a confirmation screen pops up. Press ENTER to delete or MENU/BACK to cancel.		

Setup > Thermal Mode

Menu	Function	
DISABLED	ow readings only.	
MASS 1 RTD	Flow and mass readings calculated from one RTD input.	
ENERGY 2 RTD	Flow and energy readings calculated from two RTD inputs.	

Setup > Units

Use SETUP > UNITS to define the measurement standards for the handheld. Contains all of the configuration parameters for setting the units and decimals for the readings and the totalizer mode. Requires operator level passcode or higher if security is enabled.

Submenus	Options/Descriptions					
	Select the flow rate units/interval displayed on the <i>Home Screen</i> . FLOW UNITS are automatically converted into the selected option.					
	Option	Option Units/Interval		Option	Units/Interval	
	Fluid BBL/D	Fluid Barrels/Day (31.5 Gal)		GAL/S	US Gallons/Second	
	IBBL/D	Imperial Fluid Barrels/Day (36 IG)		GAL/MIN	US Gallons/Minute	
	L/S	Liters/Second		GAL/H	US Gallons/Hour	
	L/MIN	Liters/Minute MG/D		MG/D	Million US Gallons/Day	
FLOW UNITS	L/H	Liters/Hour IG/S		Imperial Gallons/Second		
FLOW UNITS	M³/S	Cubic Meters/Second			Imperial Gallons/Minute	
	M³/MIN	Cubic Meters/Minute		IG/H	Imperial Gallons/Hour	
	M³/H	Cubic Meters/Hour		MIG/D	Million Imperial Gallons/Day	
	FT³/S	Cubic Feet/Minute		OIL BBL/D	Oil Barrels/Day (42 Gal)	
	FT³/MIN	Cubic Feet/Minute		AC-FT/D	Acre Feet/Day	
	FT³/H					
	Custom	This selection in only available if Custom Units is enabled through SoloCUE Flow Device				
FLOW DECIMALS	This is a numer	ic entry for the number of decimal pla	ces to dis	play. Default	is 2. Options are 07	
FLOW TOTAL MODE	*GROSS FLOW FORWARD FLOW REVERSE FLOW NET FLOW Forward flow minus reverse flow. A negative total results when reverse flow.			ts when reverse flow is greater than		
	Select the units for the flow total displayed on the <i>Home Screen</i> . FLOW TOTAL UNITS are automatically converted into the selected option:					
	Option	Units		Option	Units	
	GAL	US Gallons		Fluid BBL	Fluid Barrel (31.5 Gal)	
	MGAL	Million US Gallons		L	Liter	
FLOW TOTAL UNITS	IGAL	Imperial Gallons		HL	Hectoliter	
	AC-FT	Acre Foot		M³	Cubic Meters	
	MIGAL	Million Imperial Gallons			Cubic Feet	
	Oil BBL	Oil Barrels (42 Gal)				
	Custom This selection in only available if Custom Units is enabled through SoloCUE Flow Device Manager. Use SoloCUE to change the Custom Units.					
FLOW TOTAL DECIMALS	This is a numeric entry for the number of decimal places to display. Default is 0. Options are 07.					
	Select the units for the velocity displayed on the <i>Home Screen</i> .					
VELOCITY UNITS	*FT/S Feet/Second M/S Meters/Second					

Submenus	Options/Descriptions				
	Select the units for the energy rate displayed on the Home Screen. ENERGY RATE UNITS are automatically				
	converted into the selected option:				
	Option	Units	Option	<i>Units</i> Kilojoules/hour	
	BTU/H	Btu/hour	Btu/hour kJ/H		
ENERGY RATE UNITS	kBTU/H	Thousand Btu/hour MJ/H M		Mega joules/hour	
(Energy Mode Only)	MMBTU/H	Million Btu/hour	kCAL/H	Kilocalories/hour	
	W	Watts		Mega calories/hour	
	*kW	Kilowatts	TON (RT)	Ton (Refrigeration)	
	MW Megawatts		TON (KT)	1 Ton = 12,000 Btu/h	
ENERGY RATE DECIMAL (Energy Mode Only)	This is a numeri	c entry for the number of decima	l places to display. Default is 2.	Options are 07.	
		for the energy total displayed on he selected option:	the Home Screen. ENERGY TOTAL	L UNITS are automatically	
	Option	Units	Option	Units	
ENERGY TOTAL UNITS	BTU	British Thermal Unit	kWH	Kilowatt Hour	
(Energy Mode Only)	kBTU	Thousand Btu	MWh	Megawatt Hour	
	MMBTU	Million Btu	kJ	Kilo Joules	
	KCAL	Kilo Calories	MJ	Mega Joules	
	MCAL	Mega Calories	TON-H	Ton-hour (Refrigeration)	
ENERGY TOTAL DECIMALS (Energy Mode Only)	This is a numeri	c entry for the number of decima	Il places to display. Default is 2.	Options are 07.	
ENERGY TOTAL MODE (Energy Mode Only)	FORWARD FLOW REVERSE FLOW NET FLOW Forward flow minus reverse flow. A negative total results when reverse flow is greater than the forward flow. *GROSS FLOW Any flow in forward and reverse direction. HEATING/COOLING One total for heating (energy total is positive) and one total for cooling (energy				
MASS RATE UNITS (Mass Mode Only)	LB/MIN KG/MIN Custom This section in only available if Custom Units is enabled through SoloCUE Flow Device Manager. Use SoloCUE to change the Custom Units.				
MASS RATE DECIMAL (Mass Mode Only)	This is a numeric entry for the number of decimal places to display. Options are 07.				
MASS TOTAL MODE (Mass Mode Only)	FORWARD FLOW REVERSE FLOW NET FLOW Forward flow minus reverse flow. A negative total results when reverse flow is greater than the forward flow. GROSS FLOW Any flow in forward and reverse direction. Total is always positive and is an absolute value of the forward and reverse direction.				
MASS TOTAL UNITS (Mass Mode Only)	LB KG Custom This section in only available if Custom Units is enabled through SoloCUE Flow Device Manager. Use SoloCUE to change the Custom Units.				
MASS TOTAL DECIMAL (Mass Mode Only)	This is a numeric entry for the number of decimal places to display. Options are 07.				
TEMPERATURE UNITS	°F °C K				

Setup > Meter

Contains all of the configuration parameters for setting the meter. Requires service level passcode or higher if security is enabled.

Setup > Meter > Flow Setup

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
	TRANSIT TIME		
MEASUREMENT MODE	DOPPLER		
	BOTH - HYBRID		
DIRECTION	*FORWARD		
DIRECTION	REVERSE		
BIDIRECTIONAL	*ENABLED		
BIDIRECTIONAL	DISABLED		
LOW FLOW CUTOFF	Numeric entry. Units and decimals are based on FLOW RATE UNITS. Zero and positive values. *0.0		
TT SIGNAL CUTOFF	*30 The low threshold when the meter stops reading flow and displays a F10 Low Signal message		
TT SIGNAL CUTOFF	(see "F10 LOW TT SIGNAL" on page 35 for causes of a low signal).		
TT SICNAL LUCLI	*90% The high threshold when the meter stops reading flow and displays a F11 High Signal message (see "F11		
TT SIGNAL HIGH	HIGH TT SIGNAL" on page 35 for causes of a high signal).		
MINIMUM FLOW	min. –2,000,000. Number of decimals points depends on <i>Home Screen</i> settings.		
MAXIMUM FLOW	max. 2,000,000		

Setup > Meter > TT Transducer

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
	Select the transducer type:		
	Medium 1 MHz	Medium size pipe transducers	
TT TRANSDUCER	Small 2 MHz	Universal small pipe transducers integrated in a rail	
TT TRAINSDUCER	Medium 1 MHz (HZ)	Can be used for a second set of medium pipe transducers, such as high temperature	
	Large 0.5 MHz (LZ, YZ)	Large pipe transducers	

Setup > Meter > Mounting

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
	For mounting options, see the transducer user manual.		
MOUNTING	Z PATH		
	*V PATH		
	W PATH		

Setup > Meter > Doppler Settings

NOTE: This menu only appears if the meter is in *Doppler* mode or *Hybrid Measurement* mode.

Submenus	Options/Descriptions		
DOPPLER AGC GAIN	ENABLED / DISABLED Enables and disables automatic gain control		
GAIN VALUE	Read the gain set by the automatic gain control		
MANUAL GAIN SETTING	Numeric entry in % when DOPPLER AGC GAIN is disabled		

Setup > Meter > Pipe

Submenus	Options/Descriptions						
	STAINLESS 302/303	STAINLESS 430	CARBON STEEL	LD POLYETHYLENE			
	STAINLESS 304	TITANIUM	COPPER	PFA TEFLON			
	STAINLESS 304L	ABS	IRON - CAST	POLYPROPYLENE			
PIPE MATERIAL	*STAINLESS 316	ALUMINUM	IRON - DUCTILE	PVC CPVC			
	STAINLESS 347	BRASS NAVAL	HD POLYETHYLENE	PVDF			
	STAINLESS 410						
		neasure the outer diam	eter and wall thickness with a gau	ige and select MANUAL INCHES			
	or MANUAL MM.		_				
	iron class are filtered ba	sed on pipe material se					
	If stainless steel pipe, ca as applicable:	irbon steel, cvc, pcvc m	aterial is selected, the following p	ipe schedules are also available			
	SCHEDULE STD SCH	HEDULE 80					
	SCHEDULE 5 SCH	HEDULE 100					
	*SCHEDULE 10 SCH	HEDULE 120					
	SCHEDULE 20 SCH	HEDULE 140					
	SCHEDULE 30 SCH	HEDULE 160					
	SCHEDULE 40 SCH	HEDULE 180					
	SCHEDULE 60 SCH	HEDULE STG					
	If copper material is sele	If copper material is selected, the following types are also available:					
PIPE TYPE	TYPE K TYPE M	TYPE K TYPE M					
	TYPE L PIPE SIZE						
	If cast iron pipe material is selected, the following classes are also available:						
	CLASS A CLASS E						
	CLASS B CLASS F						
	CLASS C CLASS G						
	CLASS D CLASS H						
	If ductile iron pipe material is selected, the following classes are also available:						
	CLASS 50 CLASS 54						
	CLASS 51 CLASS 55						
	CLASS 51 CLASS 55 CLASS 56						
	CLASS 53						
	If aluminum or brass naval material is selected, the following is also available:						
	PIPE SIZE (in inches)						
PIPE SIZE		PE TYPE is MANUAL; Nun	neric entry; min. 0.5 in (15 mm), m	nax. 300 in (7500 mm)			
-	· ·		vhen a schedule/tubing/class is se				
PIPE SIZE NOMINAL	Enumeration based on schedule; min. 0.5 in., max. 36 in.						
	1/2, 3/4, 1, 1-1/4, 1-1/2, 2, 2-1/2, 3, 3-1/2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 24, 30, 32, 34, 36						
WALL THICKNESS	Numeric entry; *min. 0.00, max. 5 in. (125 mm); WALL THICKNESS is only useful for MANUAL METRIC and MANUAL INCHES; It can be skipped for pipe schedule,						
WALL ITHCHIVESS	tubing and classes	ascial for MANOAL ML	THE GIRL WITHOUTE HYCHES, IT CALLS	e supped for pipe scriedule,			
	NONE	HD POLYETHYLENE	TAR EPOXY				
	ACRYLIC	LD POLYETHYLENE	PFE TEFLON				
LINER MATERIAL	ASBESTOS CEMENT	POLYPROPYLENE	GLASS PYREX				
· <u>-</u>	EBONITE	POLYSTYRENE	FIBERGLASS EPOXY				
	MORTAR RUBBER						
LINER THICKNESS	Numeric entry; min. 0.0						
PIPE SIZE (I.D.)	Numeric display in inch		l on PIPE TYPE				
5 (1,	Transcric display in inch	Dusec					

Setup > Meter > Fluid

Submenus	Options/Descriptions				
ТҮРЕ	Raw Sewage Water - Distilled Water - Sea 3.5% Brine - 3.5%	Acetone Ammonia Benzene Ethanol Ethylene Glycol 100% Ethylene Glycol 50%	Ethylene Glycol 30% Gasoline Glycerin Isopropanol Jet Fuel A1/JP8 Jet Fuel B/JP4	Kerosene Methanol Oil Diesel #1 Oil Diesel #2 Propylene Glycol 100% Propylene Glycol 50%	Propylene Glycol 30% Stoddard Solvent Sulfuric Acid 96% Hydrochloric Acid 36% Hydrofluoric Acid 49% Custom
CUSTOM FLUID (Program with SoloCUE)	SOUND SPEED SPEED UNITS SPECIFIC GRAVITY VISCOSITY VISCOSITY UNITS REFERENCE TEMP REF TEMP UNITS	Ft/s or m/s Numeric entry; Specific to calculate the Reynturbulent, transition Numeric entry; Units Units centipoise (cP) Numeric entry, °F or gravity. °F or °C	olds number. The Reyi or laminar flow and th centipoise (cP) or mPa or mPa-s °C. Default 15° C. Refer	ative to water), pipe size a nolds number indicates v e flow profile. a-s. Dynamic viscosity of ence temperature of visc	the fluid.
TEMP COMPENSATION	SPECIFIC HEAT Numeric entry; Units: joule/gram °C; min. 0.01, max. 65.0; Specific heat capacity is the heat capacity per unit mass of a material. MANUAL TEMPERATURE #1 TEMPERATURE #2				
MANUAL REF TEMP REF TEMP UNITS	Numeric entry based on <i>REF TEMP UNITS</i> . Enter the fluid temperature if RTDs are not connected. °F °C K				

Setup > Meter > TT Spacing

Submenus	Options/Descriptions		
	*Numeric display 0300 units in inches or millimeters, based PIPE settings.		
SPACING CALCULATED	The spacing required between two transit time transducers based on the pipe parameters. Take this measurement between the lines scribed into the side of the transducers or use the scale on the rails, if used. See the transducer user manual. For Cx transducers with fixed spacing, the parameter is not shown.		
	NOTE: Spacing does not apply to Doppler transducers.		

Setup > Meter > Advanced

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions	.		
HEAT CALCULATION (Energy mode only)	Dynasonics Calculation: EN1434 TYPE or STANDARD EN1434 TYPE compensates the heat capacity and density of the fluid based on the temperature of the fluid. STANDARD uses the static values for heat capacity and density Rate of Heat Delivery = $Q \times (Tin - Tout) \times C \times \rho$ Where $Q = Volumetric flow rate$ $Tin = Temperature at the inlet$ $Tout = Temperature at the outlet$ $C = Heat capacity$ $\rho = Density of fluid$			
DAMPING	*10 seconds			
SENSITIVITY	*60% *5% For detailed information see the paragraphs in the para		ation on these parameters, following this table.	
HYSTERESIS				
BAD DATA REJECTION				
FILTER METHOD	*Adaptive			
WAVE	 *AUTO automatically selects waveform based on flow speed and signal quality. SIN CARROT TOP is best for low speed flow. BEST BARKER is best for high speed flow. 			
TEMP COMPENSATION	*MANUAL TEMP #1 TFMP #2		For the flow meter, manual temperature compensation is always on. Temperature compensation adjusts the viscosity of the fluid used in Reynolds number compensation and the fluid speed of	
MANUAL REF TEMP	Numeric entry -40350° F (-40176° C)		sound.	
REF TEMP UNITS	° F ° C K		Select the units for the manual reference temperature.	
REYNOLDS FLOW COMP	*ENABLED DISABLED		Flow rate compensation based on fluid Reynolds number as the fluid changes from laminar to transitional to turbulent flow.	

Filter Parameters

Filter Method (Default: Adaptive)

The DXN-5P flow meter offers three levels of signal filtering:

- None imposes no filtering on the signal from the transducers.
- Simple with Rejection uses Damping and Bad Data Rejection to filter the flow data.
- *Adaptive filtering allows the meter's software routines to alter the filtering, depending on the variability of the transducer's signal. The Adaptive filter uses a combination of Damping, Bad Data Rejection, Sensitivity and Hysteresis to modify the flow input data.

Damping (Range 0...100 Seconds; Default: 40 Seconds)

Damping is the approximate amount of time the filtering routines use to attain a 99% stable rate value. Generally, the higher the damping value, the more stable the rate readings are—but at the expense of response time.

Sensitivity (Range 0...100%; Default: 60%)

Sensitivity determines how fast the adaptive filtering responds to a change in rate. Increasing the sensitivity decreases the filtering, which allows the display to respond to rate changes more rapidly.

Hysteresis (Range 0...25%; Default: 5%)

Hysteresis creates a window around the average flow measurement reading, defining the limits at which the automatic damping increases occur. If the rate varies within the hysteresis window, greater damping occurs up to the maximum values set by the flow filter *Damping* entry. The filter also establishes a flow rate window where measurements outside of the window are captured by the *Bad Data Rejection* window. Enter the value as a percentage of actual flow rate.

For instance, a *Hysteresis* setting of 5% allows the flow to vary \pm 5% from the currently established flow rate without automatically decreasing the value of the *Damping*.

For example, if the average flow rate is 100 gpm and the *Hysteresis* is set to 10%, a filter window of 90...110 gpm is established. Successive flow measurements that reside within that window are recorded and averaged in accordance with the *Damping* setting. Flow readings outside of the window are rejected or accepted in accordance with the *Bad Data Rejection* setting.

Filter settings for this example:

Filter Method Adaptive
Damping 40 seconds
Sensitivity 60%
Hysteresis 10%
Bad Data Rejection 3

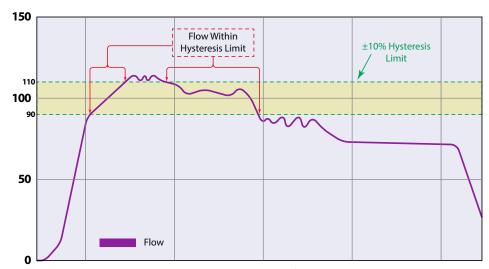


Figure 13: Hysteresis window

Bad Data Rejection (Range 0...10 Samples; Default: 3)

The *Bad Data Rejection* setting is related to the number of successive *readings* that must be measured outside of a the *Hysteresis* value before the flow meter considers the new flow value valid. In this example, a *Hysteresis* setting of 10% produces a \pm 10% band centered on the current valid flow rate of 100 gpm.

The Bad Data Rejection setting is the number of successive **samples** that must be outside of the *Hysteresis* window before the flow meter considers the change in flow as real. Larger values are entered into the Bad Data Rejection window when measuring liquids that contain gas bubbles, as the gas bubbles tend to disturb the hybrid ultrasonic signals and cause more extraneous flow readings to occur. Larger Bad Data Rejection values tend to make the flow meter less responsive to rapid changes in actual flow rate.

In *Figure 15 on page 26*, flow data falls outside the flow *Hysteresis* window but does not reach the minimum time specified in the *Bad Data Rejection* window. When data appears that is outside the *Hysteresis* band and shorter than the *Bad Data Rejection* window time, the data is rejected.

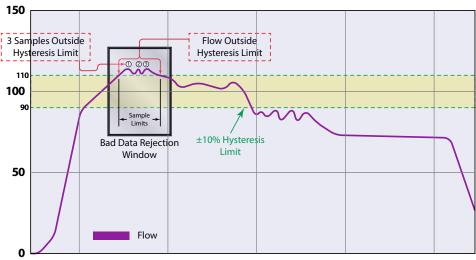


Figure 14: Bad data (rejection)

The flow rate is again outside the original $\pm 10\%$ Hysteresis window, but the data exists for a time period greater than the Bad Data Rejection window. In this instance, the meter interprets the data as a new valid flow rate and moves the Hysteresis window to correspond with the new established flow rate.

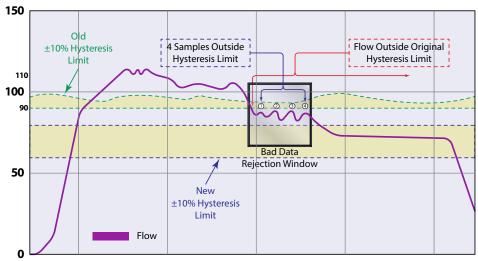


Figure 15: New valid flow data

Setup > Meter > Flow Calibration

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
ZERO MODE	MANUAL *NO FLOW STEADY FLOW	Due to different pipe characteristics, the meter must be zeroed in order to maintain accuracy. The recommended method is to stop flow and make sure there is no flow before zeroing the meter. In situations in which that is not feasible, you may zero the meter while the flow is steady or enter the zero manually.	
		Select the method to zero the meter.	
SET ZERO - NO FLOW	SET ZERO AT NO FLOW in process and confirmation screen	Check that the pipe is full of liquid and not flowing. Flow must be absolutely zero. Securely close any valves and allow time for settling to occur.	
SET ZERO - FLOW	SET ZERO AT FLOW in process and confirmation screen	Stabilize the flow to a steady level before zeroing the meter. In situations where it is not possible to stop flow, use this method to zero the meter. When selected, the meter calculates the zero typically in 510 seconds and indicates if the meter was successful or not in determining the flow.	
MANUAL ZERO	Numeric entry ## ### ns	Allows for manual entry of the zero value when ZERO MODE is MANUAL.	
ZERO VALUE	Numeric display ## ### ns	The zero offset used to calculate the flow rate If the meter is not zeroed after installation, this value matches the factory ZERO setting.	
FACTORY SETTINGS (For each transducer)	CAL FACTOR	One of two calibration factors unique to each transducer pair if the handheld was used during factory calibration. Numeric display #.###	
	SENSOR FACTOR	One of two calibration factors unique to each transducer pair if the handheld was used during factory calibration. Numeric display #.###	

NOTE: Up to 4 transit time transducers can be calibrated. The scale and sensor factors are listed for each transducer.

Submenus	Options/Descriptions	
SENSOR FACTOR	Numeric entry ## ### ns	The value used in calculating the zero value when zeroing the meter at steady flow. This value can be found on the transducer label.
SCALE FACTOR	Numeric entry	The factor used for linearizing the flow rate calculation when FIELD is selected for FACTOR MODE. Enter the CAL FACTOR from the transducer.

Factory Calibrated Procedure

Each transducer pair has a CAL FACTOR and SENSOR FACTOR on the label. Enter the factors from the transducer into the CAL FACTOR and SENSOR FACTOR settings.

Zero the meter after entering the CAL FACTOR and SENSOR FACTOR.

Field Calibration Procedure

To calibrate the DXN-5P flow meter, use a master meter or gravimetric test stand.

- 1. Set SCALE FACTOR set to 1.
- 2. Run calibration test.
- 3. Calculate the SCALE FACTOR. SCALE FACTOR = (actual flow)/(meter flow rate) or (actual total)/(meter total)
- 4. Enter the SCALE FACTOR.

Setup > Temperature RTD

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
TEMP SENSOR TYPE DELTA TEMP	Pt1000 3-WIRE		
	Pt1000 4-WIRE	Calact the temperature conserture	
	Pt100 3-WIRE	Select the temperature sensor type.	
	Pt100 4-WIRE		
	TEMP #1-TEMP #2	Coloct the order for positive and pogetive energy calculations	
	TEMP #2-TEMP #1	Select the order for positive and negative energy calculations.	

RTD Calibration Procedure

For best results, use the SoloCUE Flow Device Manager app to calibrate the RTD temperature sensors with the handheld.

NOTE: RTD temperatures are calculated using the Callendar–Van Dusen equation.

Setup > Communication

Requires service level passcode or higher if security is enabled. For addressing information, see the "DXN-5P Meter Modbus RTU Protocol" user manual, available at www.badgermeter.com.

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions	
EIA-485 TYPE	DISABLE	Either disable this feature or select a network type.

Setup > Communication > Bluetooth

Submenus	Options/Descriptions		
BLUETOOTH	ENABLE/DISABLE	Enables or disables Bluetooth for programming the DXN-5P.	
	FW VERSION	Displays the Firmware Version (xx.xx.xxx)	
BLUETOOTH INFO	TAG ID	Displays the Tag ID (20 characters)	
	S/N	Displays the Serial Number	

Setup > Data Logging

Log files are stored on the internal memory card in and can be transferred using SoloCUE Flow Device Manager app for Windows, iPhone, iPad or Android. The maximum size of a file is 1MB. The file name format is YYMMDD##.txt where YY is the year, MM is the month, DD is the day and ## is 1...99 for consecutive files saved in a single day.

NOTE: Selections for *Parameter #1...#8* and *Threshold* change based on the *Thermal Mode* setting.

Submenus	Options/Descriptions			
	New log file created when parameters are added or removed from data log. *DISABLED			
LOG MODE	CONTINUOUS Logs when handheld is on and operating.			
	THRESHOLD Logs when the threshold value is between the minimum and maximum values.			
	For example, only log when process equipment is operational and flow is above cutoff.			
	1 SECOND 1 MINUTE 1 HOUR			
	2 SECONDS 2 MINUTES 2 HOURS			
TIME INTERVAL	5 SECONDS 5 MINUTES 4 HOURS			
TIIVIE IIVTERVAL	10 SECONDS 10 MINUTES 6 HOURS			
	20 SECONDS 30 MINUTES 12 HOURS			
	30 SECONDS 24 HOURS			
	NOTE: For error/alarm codes, the last 10 codes in the history are logged with semicolons separating			
	the values.			
PARAMETER #1	FLOW RATE DELTA TRANSIT TIME ENERGY TOTAL FORWARD SIGNAL STRENGTH			
	FLOW TOTAL GROSS TEMPERATURE #1 ENERGY TOTAL REVERSE SOUND SPEED			
•••	FLOW TOTAL FORWARD TEMPERATURE #2 ENERGY TOTAL NET ERROR/ALARM CODE			
PARAMETER #8	FLOW TOTAL REVERSE TEMP#1 - TEMP#2 MASS FLOW RATE NONE			
	FLOW TOTAL NET TEMP#2 - TEMP#1 MASS TOTAL GROSS VELOCITY ENERGY RATE MASS TOTAL FORWARD			
	REYNOLDS ENERGY TOTAL GROSS MASS TOTAL NET			
	If THRESHOLD control is selected, this setting is active.			
	FLOW RATE ENERGY TOTAL			
THRESHOLD	FLOW TOTAL VELOCITY TEMPERATURE #1 MASS FLOW RATE			
THRESHOLD	TEMPERATURE #2 MASS TOTAL GROSS			
	DELTA TEMPERATURE MASS TOTAL GROSS			
	ENERGY RATE MASS TOTAL NET			
MIN THRESHOLD	Numeric entry (plus or minus) If THRESHOLD log mode is selected, this setting is active.			
MAX THRESHOLD	Numeric entry (plus or minus) If THRESHOLD log mode is selected, this setting is active.			
DELETE ALL LOGS	Stops recording and deletes all records. Prompt with a confirmation screen. Press MENU to clear the <i>Confirmation</i> screen.			

Display Menu

Requires operator level passcode or higher if security is enabled. An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions		
	*ENGLISH	English	
	DEUTSCHE	German	
LANGUAGE	ESPAÑOL	Spanish	
	FRANÇAIS	French	
	ITALIANO	Italian	
DECIMAL	#.#	Select whether the decima	al indicator is a period or a comma.
DISPLAY TAG ID	*DISABLED ENABLED	Displays the <i>TAG ID</i> and th Portable. Use SoloCUE to change th	ne Status icons on the <i>Home Screen</i> . Default is DXN-5P are <i>TAG ID</i> .
BRIGHTNESS	Select the display brigh	tness 10100% in incremen	ts of 10. Default is 70%.
CONTRAST	Select the display contr	ast 10100% in increments	of 10. Default is 50%
DIMMER	*ENABLED DISABLED		
DIMMER LEVEL	OFF 10% 20% 30% 40% 50% 60% 70% 80% 90% 100%	pressed for the TIMEOUT p	fuce the display <i>BRIGHTNESS</i> after the buttons are not period. Select the <i>BRIGHTNESS</i> level. Default is 10%.
DIMMER TIMEOUT	30 SECONDS 1 MINUTE 2 MINUTES 3 MINUTES 4 MINUTES 5 MINUTES *10 MINUTES 20 MINUTES 30 MINUTES 60 MINUTES	Press any button to awaken the handheld and return to normal BRIGHTNESS.	
SET TIME	Numeric entry for 24 hour clock HH:MM Hour set in range of 023, Minute sent in range of 059 Time is always entered as a 24-hour mode.)59
SET DATE	Numeric entry for date	YYYY-MM-DD	
TIME FORMAT	24 HOUR AM / PM	Select format of the time t SoloCUE dashboard.	to display on the <i>Home Screen</i> and on the
DATE FORMAT	YYYY-MM-DD MM-DD-YYYY DD-MM-YYYY	Select format of the date t SoloCUE dashboard.	to display on the <i>Home Screen</i> and on the
DISPLAY MODE	Select the parameters to Home Screen by pressin *FLOW RATE FLOW TOTAL VELOCITY FLOW RATE / FLOW		. Alternatively, you can change the display from the ENERGY RATE / ENERGY TOTAL MASS FLOW RATE/MASS FLOW TOTAL TEMPERATURE SIGNAL STRENGTH TIME / DATE
KEYPAD LOCK	Confirmation to lock screen and disable keypad menu navigation until keys 5 , 7 and ENTER are pressed sequentially or the screen is unlocked from SoloCUE.		

Information Menu

An asterisk (*) indicates the parameter default.

Submenus	Options/Descriptions
MANUFACTURER	BADGER METER
MODEL	DXN-5P
P.N.:	Badger Meter part number (Example: D5-G-XX-WW-S-X-X-E-X)
S.N.	Serial Number
FW VERSION	Firmware Version xx.xx.xxx
DATE CODE	Manufacture Date YYYY-MM-DD
TAG ID	20 characters

Diagnostics Menu

The *DIAGNOSTICS* menu displays system status and allows you to clear the history, reset to factory defaults and reboot the system. An asterisk (*) indicates the parameter default.

Diagnostic > Readings

Submenus	Options/Descriptions	otions/Descriptions		
	SIGNAL STRENGTH	Read-only numeric with message to indicate the quality of the hybrid ultrasonic signal		
		Submenu of the Transit Time Transit and Receive readings		
		RX AGC Method	Read-only; Unitless; Auto gain control for received signal	
		RX Manual Gain	Read-only; Unitless; Manual gain for received signal	
	TRANSIT TIME CONTROL	TX AGC Method	Read-only; Unitless; Auto gain control for transmitted signal	
		TX Manual Gain	Read-only; Unitless; Manual gain for transmitted signal	
		TX Waveout Amplitude	Read-only; Unitless; Amplitude of transmitted signal	
		Auto Signal Gain	Read-only; Unitless; Gain for automatic signal	
	ALARM HISTORY	Chronological list of 120	past errors, alarms and warning messages	
	DELTA TIME FILTERED	Read-only ##.## ns		
	FLOW RATE RAW	Read-only unfiltered flow rate		
	FLUID SOUND SPEED	Read-only; Units are the same as VELOCITY; Measured ultrasound speed of the fluid		
DELTA TIME RAW		Read-only ns		
READINGS	REYNOLDS NUMBER	Read-only; Unitless; the Reynolds Number based on the fluid viscosity, density, velocity and pipe diameter		
	REYNOLDS FACTOR	Read-only; Unitless; the factor applied to the measured flow rate based on the Reynolds Number.		
	TEMPERATURE #1	Read-only; Energy or mass mode meters only; Units are the same as the <i>Home Screen</i> .		
	TEMPERATURE #2 Read-only; Energy or mass mode meters only; Units are the same as the <i>Home Screen</i> . The temperature difference between the two RTDs, either T1 - T2 or T2 - to the setting in <i>INPUT/OUTPUT</i> > <i>RTD</i> > <i>DELTA TEMP</i> . DOPPLER SNR Doppler signal to noise ratio			
			atio	
	DOPPLER QUALITY	Doppler signal quality		
	DOPPLER FREQ SHIFT	Doppler shift related to velocity of particles, air bubbles or gas bubbles		
	TOTAL OVERFLOW	Numeric integer	The TOTAL OVERFLOW increments each time the flow total exceeds the digits in the display.	
	ENERGY OVERFLOW	Numeric integer	The ENERGY OVERFLOW is a counter that increments each time the energy total exceeds the digits in the display.	
	MASS OVERFLOW	Numeric integer	The MASS OVERFLOW is a counter that increments each time the mass total exceeds the digits in the display.	

Diagnostics > Readings > Battery Information

Submenus	Options/Descriptions		
	BATTERY DETECTED	Read-only; Connected status of the main power battery.	
	BATTERY CHARGE	Percentage	The charge remaining in the battery.
	TIME REMAINING	Hours	The number of hours remaining in the battery.
	CHARGING STATUS	Read-only; Battery charging status.	
DATTEDY INCODA ATION	EXTERNAL POWER	Connected/Not Connected	
BATTERY INFORMATION	CYCLES	The number of times the battery has been fully depleted before recharging battery.	
	TEMPERATURE	Read-only; Internal battery temperature; Units are the same as the <i>Home Screen</i> .	
	BATTERY VOLTAGE	Read-only; mV;	
	BATTERY CURRENT	Read-only; mA;	

Diagnostics > System

Submenus	Options/Descriptions		
	TIME	HH:MM:SS (24 hour clock)	Displays the time.
	DATE	YYYY-MM-DD	Displays the date.
	POWER ON TIME	Total number of seconds (lifetime) that the meter has been powered on.	
	SESSION UP TIME	Counts the number of seconds since the last time the meter was powered off.	
SYSTEM	SIMULATION MODE	OFF 100% 90% 80% 70% 60% 50% 40% 30% 20% 10%	Flow Simulation provides output and display simulation based on a percentage of the full scale flow. Simulation does not accumulate the totalizers and any digital outputs set to pulse totalizer is not active. The range of simulation includes 0100% of the full scale flow. Use the Flow Simulation parameter to set the range of simulation in 10% increments. To change the Flow Simulation, from the INPUTS/OUTPUTS menu: 1. Select FLOW SIMULATION to view the Flow Simulation display. 2. Click RIGHT ARROW to increment the percentage by 10, or click DOWN ARROW to decrement the percentage by 10.
	CHARGE DISABLE	Read/write; Charging Enabled allows the battery to charge (default). Charging Disabled prevents the battery from charging when external power is connected. Charging Disabled is recommended to prevent the handheld from overheating when using the meter for an extended time.	
	CLEAR ALARM HISTORY	CLEAR ALARM HISTORY confirmation screen	Clears all alarms, warnings, errors and informational messages from the <i>ALARM HISTORY</i> buffer. This is typically done after startup or maintenance on the flow system is successfully completed.
	FACTORY RESET	FACTORY RESET confirmation screen	Resets all parameters to the values on the device when it was shipped from the factory. Any settings made reset.
	REBOOT	REBOOT confirmation screen	Reboots the device. The DXN-5P meter does not require this manual <i>REBOOT</i> for any procedure, but it may be useful for system troubleshooting. There is also a <i>SHUT DOWN</i> option that works the same
	SHUT DOWN		as pressing/holding the POWER button. nuch like a "shutdown" of your PC. After a shutdown, atton to power up the meter.

Reset Menu

Submenus	Options/Descriptions
RESET FLOW TOTAL	Reset the FLOW TOTAL. See the "Reset Flow Totalizer Procedure" below.

Reset Flow Totalizer Procedure

The flow meter accumulates the amount of flow passing through the meter into a flow totalizer. To reset the flow total:

- 1. Press MENU/BACK.
- Select RESET from the Main Menu. (Press DOWN to scroll through the list of options. When RESET is the top item, press ENTER.)
- 3. Select **RESET FLOW TOTAL** from the *Reset* menu. (With *RESET FLOW TOTAL* as the top item, press **ENTER**.)
- 4. Select **OK** to confirm reset.

After selecting *RESET FLOW TOTAL*, you are prompted to confirm the reset of the flow total. Press **ENTER** to confirm or press **MENU/BACK** to cancel. This also resets the *MASS TOTAL* when in the *Mass Thermal* mode and/or reset the *ENERGY TOTAL* when in the *Energy Thermal* mode.

MAINTENANCE

Battery

To prevent overheating, charge the lithium-ion battery when the handheld is turned off. If the battery temperature is too high, the handheld reduces or stops charging the battery.

When using the handheld while connected to external power, check that the battery charging is turned off to prevent overheating.

For long term storage, charge the battery to 40...60% to extend the life of the battery.

Cleaning

Wipe with a clean, soft cloth. Isopropyl alcohol may be used as a cleaning agent.

Storage

Store the handheld in a location that the temperature is maintained $-20...140^{\circ}$ F ($-30...60^{\circ}$ C). Exceeding the temperature range may reduce the life of the battery.

TROUBLESHOOTING

Warning and alarm messages are classified according to NAMUR 107 standards.

Out of Specification Messages 🛕

Warning and alarm messages occur when the flow meter is operational, but the readings might be out of specification or an operator might need to take action. If a warning or alarm condition occurs, a warning/alarm icon with code appears at the bottom of the *Home Screen*. The flow rate and flow total continue to display.

Failure Messages 🛞

An error condition occurs when the flow rate cannot be determined, such as when the signal strength is too low. If an error condition occurs, the flow rate is replaced with the "failed" icon, code and description.

If conditions cause multiple messages to occur, all messages are saved to the history, however some messages may not display. If an error condition occurs, warning and alarm messages do not display. If multiple errors occur, each error message cycles through and is viewable for 5 seconds. Similarly, if multiple warning or alarm conditions occur (but no error conditions), each message cycles through and is viewable for 5 seconds.

Warning, Alarm and Error Messages automatically clear when the issue clears.

Check Function Codes W



When the meter or outputs are in a test mode, a check function message appears at the bottom of the Home Screen.

View Alarm and Message Buffer

Up to 30 alarm or warning message codes are buffered on a first-in-first-out basis. To view the buffer, go to DIAGNOSTICS > READINGS > ALARM HISTORY.

Warning and Alarm Message Codes

Failure Codes

Code	Description	Correction
F02 WATCHDOG ERROR	Multiple watchdog timeouts occurred.	Contact factory
F03 HARDWARE ERROR	Voltage levels are out of specification.	Reboot handheld; If error repeats, repair or replace handheld.
F10 LOW TT SIGNAL	Transit time signal strength is below cutoff.	Check for empty pipe, transducer spacing and parameter settings. Check for flow disturbances such as gas/air bubbles, foaming or debris in the liquid. Check for significant scale build in the pipe or detached pipe liners. Check that the pipe surface is clean and smooth and there is sufficient couplant on the transducers.
F11 HIGH TT SIGNAL	Transit time signal strength is oversaturated.	Change transducer mounting for more paths.
F12 LOW DOPPLER	Doppler signal is below cutoff.	Check for empty pipe and parameter settings. Check for too few gas/air bubbles or particles in the liquid. For pipes with significant gas/air bubbles or particles in the liquid, position transducers side by side. Check for significant scale build in the pipe or detached pipe liners. Check that the pipe surface is clean and smooth and there is sufficient couplant on the transducers.
F13 HIGH DOPPLER	Doppler signal is oversaturated.	If transducers are positioned side by side, move a transducer to the opposite side of the pipe.
F20 RTD #1 ERROR	Unable to detect RTD #1.	Check wiring to RTD #1 connector. Change <i>THERMAL MODE</i> to Disabled if temperature readings are not needed.
F21 RTD #2 ERROR	Unable to detect RTD #2.	Check wiring to RTD #2 connector. Change <i>THERMAL MODE</i> to Disabled or Mass if temperature readings are not needed.

Check Function Codes

Code	Description	Correction
C60 SIMULATION MODE	Meter is running flow simulation.	Deactivate Simulation Mode.

Out-of-Specification Codes

Code	Description	Correction
S01 WATCHDOG WARNING	Fault detected and handheld rebooted.	Contact factory, update firmware or repair or replace handheld.
S02 DEFAULT FAILED	Reset to factory defaults failed.	Check calibration. If it does not match the calibration settings on the transducer serial tag, enter field calibration settings. Return to the <i>Home Screen</i> and continue to operate (if the reset to factory defaults is through the handheld).
S04 LOW BATTERY	Battery charge is low.	Connect external power to charge the battery. If the battery continues to discharge, the handheld shuts down.
S05 NO BATTERY	Battery is not connected.	Check that the internal battery is connected. Refer to "Replacing the Batteries and Memory Card" on page 39.
S17 BATTERY TEMP LOW	Battery temperature is near or below 5° C charging threshold.	Protect the handheld from cold temperatures. Battery charging is disabled to prevent damage to the battery until internal battery temperature is within rated temperatures range.
S18 BATTERY TEMP HIGH	Battery temperature is near or above 45° C.	Protect the handheld from high ambient temperatures. Disconnect external power or disable charging by setting the <i>DISABLE CHARGING</i> parameter. Battery charging is disabled until internal battery temperature is within rated temperatures range.
S23 CHARGING DISABLED	Battery charging is disabled manually or due to internal temperature being out of range.	Check the temperature of the internal battery in the handheld. Protect the handheld from operating outside for the rated temperature range.
S50 TOTAL OVERFLOW	Accumulated flow total is greater than viewable digits.	Check the totalizer units or reset the flow total to clear the overflow counter.
S62 DISCONNECTED	Bluetooth connection timed out.	_
S63 BLUETOOTH FAIL	Unable to initialize Bluetooth.	Update firmware. If error repeats, repair or replace handheld.
S67 DATA LOG ERROR	Datalog storage card is missing or full.	Check microSD card. If data logging is not required, disable data logging.

Informational Events Codes

Information events are only displayed in the ALARM HISTORY and not on the *Home Screen*.

Code	Description
I01 POWER ON	Power on or rebooted.
I11 ZERO	Meter zeroed.
I12 FACTORY CALIBRATION	Calibration changed from Field to Factory.
I13 FIELD CALIBRATION	Calibration changed from Factory to Field.
I21 FIRMWARE CHANGED	Firmware updated or parameters set to factory defaults.
I31 FLOW TOTAL RESET	Flow total reset to zero.
I41 SD CARD NOT IN	No memory card for storing datalog and site files.

Symptoms

Symptom: Handheld does not power up. LED lights are off.

Possible Causes	Recommended Action
No power or inadequate power –	Connect power.
battery is not charged	

Symptom: Handheld does not power up. LED light is on.

Possible Causes	Recommended Action
No power or inadequate power –	Connect power.
battery not charging	

Symptom: Flow reading appears to be incorrect.

Possible Causes	Recommended Action
 Incorrect positioning of transducers 	Refer to the Transducer Mounting Configuration section for details on proper installation.
 Poor contact between transducers and pipe Poor placement of transducers Low signal strength Process loop issues Incorrect pipe settings Meter not calibrated Display not set up correctly 	 At the transducer: Verify that the spacing of the transducers is set correctly. On most transducers, a scribe mark on the side of the transducers indicates the point of measurement—NOT from the end points of the transducers are aligned correctly. For Z-Mount, verify the transducers are 180° from each other. Make sure there is a good contact between the transducers and pipe and a thin coat of acoustic coupling is applied. For integral mount, check for over-tightening of the transducers. Process or loop flow and general location: Make sure the transducers are on the sides of the pipe and NOT on the top of the pipe. Check that the transducers are NOT located at the highest point in the loop where air may accumulate. Check that the transducers are NOT on a downward flowing pipe unless adequate downstream head pressure is present to overcome partial filling or cavitation. Check that the transducers have adequate straight pipe upstream and downstream. Check process or loop for entrained air or particulates which impacts the flow readings. Pipes may develop scale, product build-up or corrosion over time. As a result, the effective wall thickness may be different than a new pipe and wall thickness or liner parameters may need to be adjusted. At the handheld:
	Verify that pipe parameters match the installation.

Symptom: Unstable flow.

Possible Causes	Recommended Action							
 Installation issues Flow instability Transducer mounting is loose Transducers are moved Incorrect flow settings 	 Check process loop for variations of entrained air which impacts the flow, such as a pump pulling in air or air trapped at a high point in a loop. Install Doppler transducers and use Hybrid mode on the handheld and read Doppler signal strength. If the Doppler signal strength increases with the flow rate, most likely there is air or debris in the pipes. Check for pump induced flow instability. Check that the transducers are secure and are in area where the transducers cannot be inadvertently bumped or disturbed. 							
	Check low flow cutoff, minimum flow or maximum flow settings.							

Symptom: Flow readout is opposite of the flow direction.

	Possible Causes	Recommended Action
•	Integral mount handheld is mounted in reverse flow direction so display is properly oriented	 Change the transducer flow direction parameter. Rewire the up and down transducers to the handheld.
•	Up and down transducers wiring is reversed	
•	Flow Direction parameter is reversed	

Symptoms: No flow readings and no failure codes.

	Possible Causes		Recommended Action
•	Low Flow Cutoff is set too high	•	Check Low Flow Cutoff and Bidirectional parameters in the Meter > Setup > Flow menu are set
	Flow Bidirectional is disabled or set		correctly.
	to <i>Unidirectional</i> and transducer upstream and downstream	•	Check process or loop for closed valves upstream and downstream from the transducers and pump operation.
	positions are swapped		Check that the pump is operating correctly.
•	Process or loop flow is blocked by a valve, air lock or other blockage	•	On a pipe that is at a high point relative to nearby pipes, install transducers on the top and bottom of the pipe. If there is no signal it could mean there is air trapped in the pipe at that
•	Pump is not running		location.

If contacting Technical Support, please include:

- The name of the product Dynasonics DXN-5P, firmware version, manufacturing date and serial number
- Transducer pair part number
- Transducer mounting and location
- · Couplant type
- Pipe size and material
- Fluid and flow direction (horizontal, vertical upward, vertical downward)
- Wiring if applicable
- Description of the problem

If possible, save the configuration using SoloCUE Flow Device Manager and send the saved .sol file and any photos of the installation.

REPLACEMENT PROCEDURES

A WARNING

DISCONNECT POWER BEFORE OPENING THE ENCLOSURE.

Tools Required

- A Phillips #2 screwdriver with torque control
- A flat blade screwdriver
- A workbench that prevents ESD damage to the electronics

ACAUTION

CONTAINS PARTS AND ASSEMBLIES SUSCEPTIBLE TO DAMAGE BY ELECTROSTATIC DISCHARGE (ESD). BEFORE PICKING UP AN ESD-SENSITIVE ELECTRONIC COMPONENT, DISCHARGE YOURSELF BY TOUCHING A GROUNDED BARE METAL SURFACE OR APPROVED ANTI-STATIC MAT.



OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC-SENSITIVE DEVICES.

Replacing the Batteries and Memory Card

A WARNING

REPLACE THE MAIN BATTERY WITH ONLY BADGER METER PART NUMBER 70237-001.

- 1. Remove the carrying straps and protective case from the handheld.
 - a. From the back side, grab a lower corner of the protective case by the slit area.
 - b. Peel away toward the front to expose the bottom endcap.
 - c. Repeat for the other corner, and then slide the handheld out of the way.



Figure 16: Remove carrying straps and protective case

2. Remove the four screws holding the bottom endcap in place.



Figure 17: Remove the screws

3. Carefully remove the bottom endcap out of the way; do not disconnect any wiring.

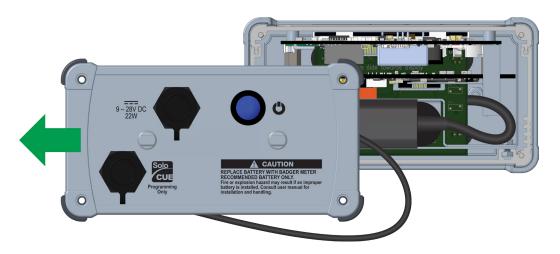


Figure 18: Remove the bottom endcap

4. Rotate the handheld back side up to gain better access to the coin battery and MicroSD card.



Figure 19: Rotate handheld to gain better access

- 5. To replace the MicroSD card:
 - a. Remove the MicroSD card by pushing the protruding edge of the card until there is a clicking sound–ejecting the card from the tray. Refer to *Figure 20* below.
 - b. Insert a new card into the tray, pushing in the protruding end until it clicks into place, which locks the card to the tray. Refer to *Figure 21* below.



Figure 20: Remove the MicroSD card



Figure 21: Insert new MicroSD card

- 6. To replace the coin battery (CR2032):
 - a. Remove the coin battery by prying the bottom of the battery upward, releasing the battery from the holder. Refer to *Figure 22* below.
 - b. Insert a new battery at an angle (see *Figure 23*). Push down on the top of the battery until it snaps in place. The battery does not snap in place if it installed incorrectly.

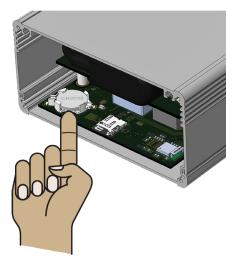


Figure 22: Remove the coin battery



Figure 23: Insert new coin battery

IMPORTANT

To properly dispose of batteries used in this product, follow your local legislation according to EU directive 2006/66/EG.

7. Replace the main battery pack.

A WARNING

REPLACE THE MAIN BATTERY WITH ONLY BADGER METER PART NUMBER 70237-001.

a. Slide the battery pack out from the handheld to disconnect the terminal.



Figure 24: Slide battery pack out from handheld

b. Install a new battery into the battery cage and connect the terminal.

IMPORTANT

To properly dispose of batteries used in this product, follow your local legislation according to EU directive 2006/66/EG.

- 8. Reassemble the handheld.
 - a. Carefully reinstalling the bottom endcap, making sure the wires are not disconnected or pinched and the gaskets do not protrude more than 1 mm. Do **NOT** stretch the gaskets or run a finger along the gasket to install it in the groove. Make sure the end cap is oriented correctly with the power button closest to the side with the front keypad.
 - b. Reinstall the four screws in the sequence shown in *Figure 25* and lightly thread. For the first pass, torque to 2 inch-pounds. For the final pass, torque to 2.7...3.1 inch-pounds. Be sure not to cross-thread or overtighten.

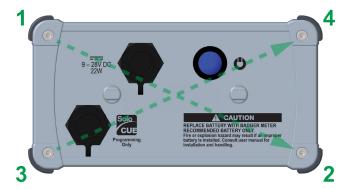


Figure 25: Sequence for screw reinstallation

- 9. Reassemble protective case and carrying strap.
 - a. From the back side, insert top endcap of the handheld (front side down) into the top corners of the protective case.
 - b. Stretch out the protective case lower corners by the slit areas to allow the bottom of the handheld to drop in place.

NOTE: Make sure the middle feet of the protective case are as shown in *Figure 26*.



Figure 26: Protective case middle feet position

NORTH AMERICAN PIPE SCHEDULES

Cast Iron Pipe, Standard Classes, 3...10 inch

Size in.		Class in.										
		Α	В	F	G	Н						
	OD	3.80	3.96	3.96	3.96							
3	Wall	0.39	0.42	0.45	0.48	<u> </u>	_	_	_			
	ID	3.02	3.12	3.06	3.00							
	OD	4.80	5.00	5.00	5.00		_	_				
4	Wall	0.42	0.45	0.48	0.52	_			_			
	ID	3.96	4.10	4.04	3.96							
	OD	6.90	7.10	7.10	7.10	7.22	7.22	7.38	7.38			
6	Wall	0.44	0.48	0.51	0.55	0.58	0.61	0.65	0.69			
	ID	6.02	6.14	6.08	6.00	6.06	6.00	6.08	6.00			
	OD	9.05	9.05	9.30	9.30	9.42	9.42	9.60	9.60			
8	Wall	0.46	0.51	0.56	0.60	0.66	0.66	0.75	0.80			
	ID	8.13	8.03	8.18	8.10	8.10	8.10	8.10	8.00			
	OD	11.10	11.10	11.40	11.40	11.60	11.60	11.84	11.84			
10	Wail	0.50	0.57	0.62	0.68	0.74	0.80	0.86	0.92			
	ID	10.10	9.96	10.16	10.04	10.12	10.00	10.12	10.00			

Steel, Stainless Steel, PVC Pipe, Standard Classes

NPS in.	OD in.	SCH 60		X STG.		SCH 80		SCH 100		SCH 120/140		SCH 180	
		ID	Wall	ID	Wall	ID	Wall	ID	ID Wall		Wall	ID	Wall
		in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.
1	1.315			0.957	0.179	0.957	0.179					0.815	0.250
1.25	1.660			1.278	0.191	1.278	0.191						0.250
1.5	1.900			1.500	0.200	1.500	0.200					1.338	0.281
2	2.375	_	_	1.939	0.218	1.939	0.218	_	_		_		0.344
2.5	2.875			2.323	0.276	2.323	0.276						0.375
3	3.500			2.900	0.300	2.900	0.300					2.624	0.438
3.5	4.000			3.364	0.318	3.364	0.318			_	_	_	_
4	4.500			3.826	0.337	3.826	0.337			3.624	0.438	3.438	0.531
5	5.563	_		4.813	0.375	4.813	0.375	_	_	4.563	0.500	4.313	0.625
6	6.625			5.761	0.432	5.761	0.432			5.501	0.562	5.187	0.719
8	8.625	7.813	0.406	7.625	0.500	7.625	0.500	7.437	0.594	7.178	0.719	6.183	1.221
10	10.75	9.750	0.500	9.75	0.500	9.562	0.594	9.312	0.719	9.062	0.844	8.500	1.125

Steel, Stainless Steel, PVC Pipe, Standard Classes (continued)

NPS	OD	SCH 5		SCH 10 (Lt Wall)		SCH 20		SCH 30		STD		SCH 40	
in.	in.	ID	Wall	ID	Wall	ID	ID Wall		Wall	ID	Wall	ID	Wall
		in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.	in.
1	1.315	1.185	0.065	1.097	0.109					1.049		1.049	0.133
1.25	1.660	1.53	0.065	1.442	0.109							1.380	0.140
1.5	1.900	1.77	0.065	1.682	0.109							1.610	0.145
2	2.375	2.245	0.065	2.157	0.109	_	_	_		2.067		2.067	0.154
2.5	2.875	2.709	0.083	2.635	0.120					2.469		2.469	0.203
3	3.500	3.334	0.083	3.260	0.120					3.068		3.068	0.216
3.5	4.000	3.834	0.083	3.760	0.120					3.548	_	3.548	0.226
4	4.500	4.334	0.083	4.260	0.120					4.026	0.237	4.026	0.237
5	5.563	5.345	0.109	5.295	0.134	_	_	_	_	5.047	0.258	5.047	0.258
6	6.625	6.407	0.109	6.357	0.134						0.280	6.065	0.280
8	8.625	8.407	0.109	8.329	0.148	8.125	0.250	8.071	0.277	7.981	0.322	7.981	0.322
10	10.75	10.482	0.134	10.42	0.165	10.25	0.250	10.13	0.310	10.02	0.365	10.02	0.365

Copper Tubing, Copper and Brass Pipe, Aluminum

	Nominal Diameter		Copper Tubing in.			Copper & Brass Alum.		Nominal Diameter		pper Tubii in.	ng	Copper & Brass	Alum.	
in.		Туре			Pipe	in.		in.		Туре			in.	
		K	L	M	in.			****		L	М	in.		
	OD	0.625	0.625	0.625	0.840			OD	3.625	3.625	3.625	4.000		
0.5	Wall	0.049	0.040	0.028	0.108	_	3-1/2	Wall	0.120	0.100	0.083	0.250	_	
	ID	0.527	0.545	0.569	0.625			ID	3.385	3.425	3.459	3.500		
	OD	0.750	0.750	0.750				OD	4.125	4.125	4.125	4.500	4.000	
0.6250	Wall	0.049	0.042	0.030] —	_	4	Wall	0.134	0.110	0.095	0.095	0.250	
	ID	0.652	0.666	0.690				ID	3 857	3.905	3.935	3.935	4.000	
	OD	0.875	0.875	0.875	1.050			OD					5.000	
0.75	Wall	0.065	0.045	0.032	0.114	_	4-1/2	Wall	_		_	_	0.250	
	ID	0.745	0.785	0.811	0.822			ID					4.500	
	OD	1.125	1.125	1.125	1.315	_	_ 5	OD	5.125	5.125	5.125	5.563	5.000	
1	Wall	0.065	0.050	0.035	0.127			Wall	0.160	0.125	0.109	0.250	0.063	
	ID	0.995	1.025	1.055	1.062			ID	4.805	4.875	4.907	5.063	4.874	
	OD	1.375	1.375	1.375	1.660	_			OD	6.125	6.125	6.125	6.625	6.000
1.25	Wall	0.065	0.055	0.042	0.146		6	Wall	0.192	0.140	0.122	0.250	0.063	
	ID	1.245	1.265	1.291	1.368			ID	5.741	5.845	5.881	6.125	5.874	
	OD	1.625	1.625	1.625	1.900			OD				7.625	7.000	
1.5.	Wall	0.072	0.060	0.049	0.150	_	7	Wall	_		_	0.282	0.078	
	ID	1.481	1.505	1.527	1.600			ID				7.062	6.844	
	OD	2.125	2.125	2.125	2.375			OD	8.125	8.125	8.125	8.625	8 000	
2	Wall	0.083	0.070	0.058	0.157	_	8	Wall	0.271	0.200	0.170	0.313	0.094	
	ID	1.959	1.985	2.009	2.062			ID	7.583	7.725	7.785	8.000	7.812	
	OD	2.625	2.625	2.625	2.875	2.500		OD	10.125	10.125	10.125	10 000	_	
2.5	Wall	0.095	0.080	0.065	0.188	0.050	10	Wall	0.338	0.250	0.212	0.094	_	
	ID	2.435	2.465	2.495	2.500	2.400		ID	9.449	9.625	9.701	9.812	_	
	OD	3.125	3.125	3.125	3.500	3.000				_	_			
3	Wall	0.109	0.090	0.072	0.219	0.050	_							
2 2.5	ID	2.907	2.945	2.981	3.062	2.900		_	_	_	_	_	_	

DIMENSIONS

NOTE: Installation instructions begin on *page 7*.

Handheld





Figure 27: Handheld dimensions

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